

				Application	Part No	Qty Reqd	Kit Contents	OE Part Number	OE Housing Part Number	Notes
Supra	JZA80	05/93 - 08/02	F & R	Front & Rear Control Arm Bush Kit (Cars up to 05/96)	KIT5221K	1				Kit includes: 1xSPF1403K, 1xSPF1404K, 1xSPF1474K, 1xSPF1922K, 1xSPF3032K, 1xSPF3033K, 1xSPF3034K, 1xSPF3030K, 1xSPF3031K
			F & R	Front & Rear Control Arm Bush Kit (Cars 05/96 on)	KIT5221AK	1				Kit includes: 1xSPF1650K, 1xSPF1651K, 1xSPF1474K, 1xSPF1922K, 1xSPF3032K, 1xSPF3033K, 1xSPF3034K, 1xSPF3030K, 1xSPF3031K
			R	Rear Control Arm Bush Kit	KIT5221RK	1				Kit includes: 1xSPF1922K, 1xSPF3032K, 1xSPF3033K, 1xSPF3034K, 1xSPF3030K, 1xSPF3031K
			F	Control Arm Lower - Front Bush	SPF1403K	1	4B,2T			Early model, up to 5/1996, Bush OD = 49.5mm
			F	Control Arm Lower - Front Bush	SPF1650K	1	4B,2T			Late model, 5/96 on, Bush OD = 46mm
			F	Control Arm Lower - Rear Bush	SPF1404K	1	4B,2T			Early model, up to 5/1996, Bush OD = 54.8mm
			F	Control Arm Lower - Rear Bush	SPF1651K	1	4B,2T			Late model, 5/96 on, Bush OD = 51.1mm
			F	Control Arm Upper - Inner Bush	SPF1352K	1	4B,4T			Measure housing 20mm wide
			F	Control Arm Upper - Inner Bush	SPF1474K	1	8B,4T			Measure housing 38mm wide
			F	Steering Rack & Pinion Mount Bush-Power	SPF1193-47K	1	3B,2T	45517-14040		Suited to cars with a steering rack housing OD of 47mm
			F	Steering Rack & Pinion Mount Bush-Power	SPF1193-50K	1	3B,2T	45517-24030		Suited to cars with a steering rack housing OD of 50mm
			F	Sway Bar Link Rod	LP8001	2	1 Rod			Complete Replacement
			F	Sway Bar Mount To Chassis Bush	SPF0342-__K	1	2B			Suits bracket height of 42mm, Measure bar diameter various sizes available
			F	Sway Bar Mount To Chassis Bush	SPF1512-20K	1	2B			Suits bracket height of 44mm, Measure bar diameter various sizes available
			F	Sway Bar Mount To Chassis Bush	SPF1846-__K	1	2B			Suits bracket height of 49mm, Measure bar diameter various sizes available
			R	Control Arm Upper - Inner Bush	SPF1922K	1	8B,4T		48770-19025 (RH), 48790-19025 (LH)	
			R	Control Arm Lower - Inner Bush	SPF3032K	1	2B,2T		48730-14030 (RH), 48740-14060 (LH)	
			R	Control Arm Lower - Shock Mounting Bush	SPF3033K	1	2B,2T		48730-14030 (RH), 48740-14060 (LH)	
			R	Toe Control Arm Inner Bushing	SPF3034K	1	2B, 2T		48710-14110 (RH), 48710-14110 (LH)	Note: Outer Position is ball joint style
			R	Trailing Arm Front Bushing	SPF3030K	1	2B, 2T		48780-14030	
			R	Trailing Arm Rear Bushing	SPF3031K	1	4B, 2T	48725-14070	42304-14020 (RH), 42305-14020 (LH)	Bushing located in hub
			R	Subframe Rear Mounting Bush kit	SPF3269K	1	2B,2S,4W,2T			
			R	Differential Pin Mount Bushing	SPF2769K	1	4B,2W			Upper Is replacement Bushing, lower is insert to original rubber bushing
			R	Cross-member Supplement Washers	SPF2553K	1	4B			Front mount
			R	Cross-member Supplement Washers	SPF2520K	1	4B,4W			Rear mount
			R	Sway Bar Mount To Chassis Bush	SPF1487-__K	1	2B			Check Bar Diameter - Various sizes available
			R	Sway Bar Link Rod	LP8001	2	1 Rod			Complete Replacement

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Supra	MA60, MA61, SA61	12/81 - 1985	Kit	Front & Rear Suspension Bush Kit	KIT5222K	1				KIT5222K Includes; 1x SPF0590K, 1x SPF0307K, 1x SPF0903K, 1x SPF1450-__K, 1x SPF1213K, 1x SPF3180K, 1x 2178-16K, 1x SPF2755SK, 1x SPF0280K, 1x SPF0903-4K
			F	Control Arm Lower - Inner Bush	SPF0509K	1	2B,2T			Use original shell
			F	Strut Bar To Chassis Mount	SPF0307K	1	4B			
			F	Sway Bar Link Bush Kit	SPF0903K	1	8B			
			F	Sway Bar Mount To Chassis Bush	SPF1450-__K	1	2B			Measure bar dia 12mm to 30mm available
			R	Control Arm - Inner Bush	SPF1213K	1	8B,4T			IRS Suspension, Re-use OE shell
			R	Control Arm Lower - Inner & Outer Bush	SPF3180K	1	8B,4T			Remove OE Bush for fitment, 70mm Long Tubes Inner & 65mm Long Tubes Outer
			R	Cross-member To Chassis Mount	SPF1447K	1	4B,2T			
			R	Differential to Cross Member Mount	SPF2926K	1	4B, 2T	52282-14040, 82281-14010		IRS Vehicles, replaces upper and lower mount.
			R	Shock Absorber - Lower Bush	SPF2178-16K	1	2B			
			R	Shock Absorber - Upper Bush	SPF2755SK	1	4B			
			R	Sway Bar Link Lower Bush	SPF0280K	1	4B,2T			
			R	Sway Bar Link Upper Bush	SPF0903-4K	1	4B			
	MA70, MA71	3/86 - 12/92	F	Control Arm Lower - Inner Bush	SPF1443K	1	8B,4T,4W			Bushes with molded washers fit to front eye
			F	Control Arm Upper - Inner Bush	SPF1576K	1	4B,4T,4W			
			F	Sway Bar Link Rod	LP8001	2	1 Rod			Complete Replacement
			F	Sway Bar Mount To Chassis Bush	SPF2921-__K	1	2B			Measure Bar dia 27 & 30mm available
			R	Sway Bar Link Rod	LP8001	2	1 Rod			Complete Replacement